NISSAN
MOTOR CORPORATION

NPQP v 2.0

NPQP - SUPPLIER TEST PLAN AND REPORT (STPR)

Project: D99K	Safety☑ Nissan Impt A ☐ Impt B ☐ Impt C ☐ OBD ☐ Regulation☐	Doc Ref. No. / Ver.:	A1245
		Doc. Rev. Date:	
		Doc. Origin Date:	2018/2/26
Supplier Name: BB Widgets MFG. LLC	Supplier Code: X001	E-mail:	Chris.B@bbw.com
Supplier Plant Name: French Lick ,Indiana, USA	Author: Chris Bridgette	Tel. No:	
Part Name: Round legged widget-Supreme	Remark: Leak test Test N°3 validate safety characteristics		
Part No. : 12345 ZK09			
Design Note No. : NAM- X100			

Related Parts Number/ Reference and Name:		Plan Agreed	Report Agreed	Plan Agreed	Report Agreed	Plan Agreed	Report Agreed	Note
	Signature	C. Bridgette	D.D. Clyde	C. Bridgette	D.D. Clyde			
	Date	28-Feb-2018	17-Mar-18	5-Mar-18				
	Formal Report Submission Date	15-Mar-18		30-Mar-18				
	Test Period (Plan)	From: To:		From: To:		From: To:		
	Test Period (Actual)	From: To:		From: To:		From: To:		
SAMPLE	Spec, Tender / Design Note No.	NAM-X100		NAM-X100				
SAMPLE	Manufacture Date	Jan-18		6-Mar-18				
SAMPLE	Tool Type	Prototype		Production tool at tool supplier				
SAMPLE	Mould Type							

No. (Match KFD)	Special Characteristics symbol	Test Name & Requirements	Test Method	Acceptance Criteria	Prediction Justification & Report No.	OK NG NA NS UT	Sample Size	Result Summary & Report No.	OK NG NA NS UT	Sample Size	Result Summary & Report No.	OK NG NA NS UT	On-going test Frequency
1		Material	Supplier	NES M 4468	11-123	OK	3	11-123A	OK				1/month
2		Dimensional Layout	Supplier	Drawing	11-234	OK	30	11-234A	OK				Set up and
3	▽	Air leak	40300NDS09	No air loss at 289 Kpa	11-679	CA	100%	11-679A	OK				100%
4		Static imbalance	43001NDS22	350 gram-cm	11-845	OK	100%	11-845A	OK				100%
5		Run-out	44033NDS48	0,2 mm Max	11-367	OK	100%	11-367A	OK				100%
6		Chemical resistance	68003NDS70	No discoloration, blistering or stains	11-209	CA	7	11-209A	OK				1/month
7		Flatness	68003NDS56	0,05 mm		NS	20	11-325A	OK				2/shift
8		Marking	68003NDS30	Required	Carry over	OK	1	Carry over	NA				NA
9		Bending	440033NDS34	3.40 kN-M	11-313	OK	7	11-313A	OK				NA
10		Fatigue	73003NDS04	25 kN	11-714	CA	7	11-714A	OK				2/lot
11		Impact	47005NDS90	514 mm	11-856	OK	7	11-856A	OK				1/lot

OK: Test Satisfactory CA: Caution NG: No Good NA: Not Applicable NS: Not Started UT: Under Test

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