Control No : XXXXXXX

Revise (Create) day		juil-14											
Revised points													
Review													
	Manager	NISSAN TARO											
Create	Line leader	NISSAN JIRO											

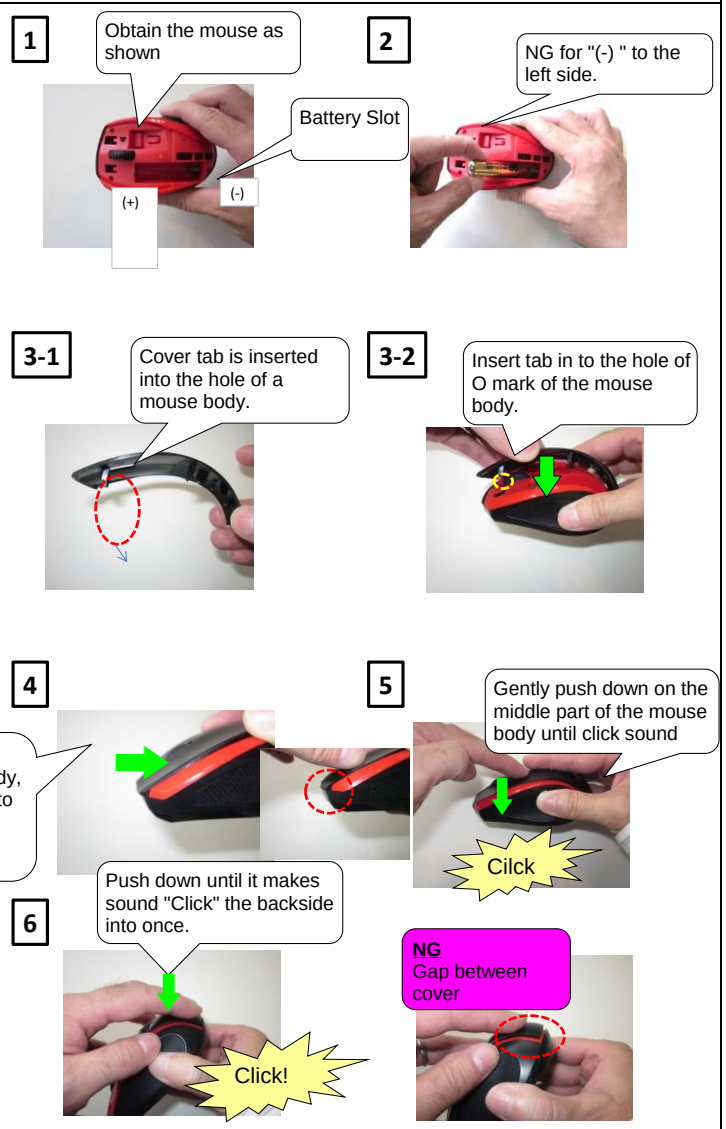
Process No. Operation Name	No.xx Mouse Assembly
Protective equipment	safety Glass
Tools	N/A
Parts etc.	Mouse, Battery

No.	Main Step	Main steps 1	Time (sec) 2	Key Point (Reason) 3
1	Obtain mouse with right hand and orient as in figure 1		1	The Plus (+) side of a battery should be to the left-hand side. (Battery need to assemble from left side)
2	Insert battery to the battery slot of the mouse body		4	to make sure the plus side of a battery is on left-hand side of the mouse body. (Mouse will not operate if battery is inserted incorrectly .)
3	Cover tab is inserted into the hole of the mouse body		4	Insert into the hole of main mouse body on the right and left. (If the tab is not secured in the mouse body hole, the cover will not be secured)
4	Cover attaches to the left-side face of the mouse body, which shall be assembled to the mouse body by sliding the cover left to right		2	After cover is assembled to the mouse main part, it attaches and cover slides to right-hand side. (Unless it slides, the cover rear does not seat correctly.)
5	Gently push down on the middle of the mouse body cover until click sound is heard .		2	Push until click sound is heard.
6	Gently push down on the rear of the mouse body cover until click sound is heard .		2	Push until click sound is heard. If there is no sound, put the assembly into the red box. Mouse cover tab could be broken. Cover nail may broken.
		Total	15	

Special note 5

＊When it does not sound click at the time of attachment , fall and abnormalities occur on parts, stop work immediately, report to the assistant manager or a leader, and wait for directions. Stop work immediately, report to the assistant manager or a leader, and wait for directions.

Operation step, Instructions etc 4



※Power of pushing a cover: The grade which can carry bread through with a finger.