5.6 Activities during Ramp-up

Activity Purpose:

- Plan and implement additional activities to ensure quality and delivery requirements are maintained during the launch period.

Notes:

- The activities during ramp-up have two distinct objectives:
  - achievement and maintenance of the quality requirements
  - achievement and maintenance of the delivery requirements
- For quality, the Ramp-up Activity is a planned management confirmation activity covering the period from the end of process development through to the achievement of a stable full volume condition.
- The content of the activity shall be planned prior to Start of Production (SOP).
- The plan should have duration of approx. 3 months after SOP.
- This activity shall continue until Nissan agrees to its removal.
- The supplier shall ensure that any quality issues that may arise are quickly identified, contained and corrected at the supplier's location and not at the Nissan plants.
- For delivery, the Ramp-up Activity is an activity to manage the effects of the increase in production volume on the supplier's ability to meet delivery requirements.
- These activities will be used to verify the supplier's Production Capacity Plan.
- The supplier shall ensure that any delivery issues that may arise are quickly identified and corrected.

Phase	1	2	3	4	5
Activity Content				● Create and implement a Ramp-up Activity Plan that shall achieve the two objectives of the ramp-up period.	● Monitor progress of the Ramp-up Activity Plan and implement countermeasures.
Output Document				● Ramp-Up Activity Plan	
					● 8D Concern and Countermeasure Report Summary (8D-CCR) to list the concerns found during the ramp-up, root cause of the concerns and the final countermeasure.

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